

INSTALLATION OF RIGID COVING (SIMILAR FOR PANEL MOULDING, SKIRTING, BYBLOS, DOOR SURROUNDS)

## 01 SURFACE - CEILING - WALL



- Use DecoFix Pro for porous or DecoFix Hydro for non-porous surfaces
- Extra attention for gluing on wallpaper!!
- Preferably use DecoFix Hydro & DecoFix Extra for new-build projects
- Adhesion of paint or plaster on wall must be perfect
- When in doubt about surface, please contact Orac

## 02 WORKING CONDITIONS



Storage & installation conditions for Orac Decor products & DecoFix

Place profiles & adhesives at room temperature 24 hours before installation

**ONLY FULL GUARANTEE WITH DECOFIX**

## 03 GLUES



	<p><b>DecoFix Pro</b> FDP500 310ml → 7 - 8m</p> <p>FDP600 4200ml → 65 - 110m</p>	<ul style="list-style-type: none"> <li>• Strong, water-based acrylic glue</li> <li>• Long-lasting seal between mouldings and the wall and/or ceiling</li> <li>• For interior applications and porous surfaces (not for humid spaces or outside)</li> <li>• Remove with humid sponge or cloth</li> <li>• Should be kept frost free</li> </ul>
	<p><b>DecoFix Extra</b> FX200 310ml → min. 80m</p> <p>FX210 80ml → min. 20m</p>	<ul style="list-style-type: none"> <li>• Polyurethane-based glue</li> <li>• Seam joints between the mouldings</li> <li>• Remove excess glue before hardening (max. 1 hour and repeat after 2-3 hours)</li> <li>• Clean with acetone or Synth Thinner</li> <li>• Can be painted after 24 hrs</li> <li>• The more humidity, the faster the drying time</li> </ul>
	<p><b>DecoFix Hydro</b> FDP700 290 ml → 7 - 8 m</p>	<ul style="list-style-type: none"> <li>• Extra strong MS polymer glue</li> <li>• For exterior applications, damp environments, non-porous surfaces (tiles, glass, ...)</li> <li>• Remove with soap solution</li> </ul>

## 04 INSTALLATION → see reverse

# 04 INSTALLATION RIGID COVING

## INSIDE CORNER

1. Measure and mark the coving profile.

2. Mark the coving profile with a pencil.

3. Mark the coving profile with a pencil.

4. Mark the coving profile with a pencil.

5. Mark the coving profile with a pencil.

6. Cut the coving profile with a mitre saw.

7. Cut the coving profile with a mitre saw.

8. Apply glue to the coving profile.

9. Apply glue to the coving profile.

10. Press the coving profile into place.

11. Press the coving profile into place.

12. Press the coving profile into place.

13. Press the coving profile into place.

14. Press the coving profile into place.

15. Press the coving profile into place.

16. Press the coving profile into place.

17. Press the coving profile into place.

18. Press the coving profile into place.

19. Press the coving profile into place.

20. Press the coving profile into place.

ORAC LUXUS  
 ORAC AXSENT  
 ORAC BASIX

- Joints have to be dust free
- Use DecoFix Hydro for exterior applications, humid areas, non-porous surfaces and for newly built houses with high humidity and low temperature
- DecoFix Pro or Hydro should be used over the complete length of the profiles and the full width of the gluing area
- The V-Fix is only for guiding the nozzle
- Push products firmly and evenly against the wall and ceiling (every 10 cm)
- Use stainless steel nails to support bigger profiles and indirect-lighting profiles
- Use DecoFix Extra in every joint (not only for corners) on one side of the profiles already installed
- Apply enough DecoFix Extra; excess must come out of the front and the back
- Wipe off with acetone or similar product

## OUTSIDE CORNER

5. Measure and mark the coving profile.

6. Cut the coving profile with a mitre saw.

## STOP MITRE

1. Measure and mark the coving profile.

2. Mark the coving profile with a pencil.

3. Cut the coving profile with a mitre saw.

4. Cut the coving profile with a mitre saw.

Full warranty coverage if provided instructions have been followed to the letter.